

Technical Specification

Art No.		Process No.	
Description	Motion recline mechanism	Process Name	
Inspection record	QR/4.2-12 Factory Inspection report	Inspection Batch	3000-4000



First Action



Second Action



Third Action

NO.	Test Item		Criteria	Testing Equipment
1	Exterior	Surface Quality	No surface scratches, bump defects, pipe fitting with evenly spray, no color difference, no hanging paint phenomenon	Visual
		Paint Thickness	20 μ m~40 μ m	Thickness gauge
		Salt Spray Test	continuous spray for 60hours, in addition to the edge of the rivets, parts<5mm allowed rusting. Anywhere with paint may not blistering rusting	Salt Spray Chamber
2	The First Action		415±5	0-2m Tape Measure
3			265±5	0-2m Tape Measure
4			675±5	0-2m Tape Measure
5	The Second Action		370±5	0-2m Tape Measure
6			380±5	0-2m Tape Measure
7			1055±5	0-2m Tape Measure
8	The Third Action		355±5	0-2m Tape Measure
9			445±5	0-2m Tape Measure
10			1090±5	0-2m Tape Measure
11	Performance Requirements		The stretch is a flexible, self-locking performance well	Hand Measured

11	Performance Requirments	Load 150KG, stretching frequency shall not be less than 8000 times	Fatigue Testing Machine
Prepared by:		Authourised by:	Record changed:
Approvel by:			

1pcs/batch	0